## **CLAIMS**

1. A jewelry repair form, comprising;

a substrate having front and back faces, first and second longitudinally extending sides and first and second transversely extending end edges, said substrate having a length and a width that are distinct from one another, and said substrate is divided in to first and second portions;

a first adhesive pattern is applied to said first portion on said first face of said substrate and extending along one of said first and second transversely extending end edges and along a portion of each of said first and second longitudinally extending side edges;

a first sheet applied over said first adhesive pattern on said first portion so as to form an envelope along with said substrate, said envelope having three sealed edges and one open edge;

a second adhesive pattern applied on said second portion on said first face of said substrate;

a second sheet applied over said second adhesive pattern to create a number of removable labels on an integrated label portion and said second sheet covering more than a majority of said second portion; and

said substrate with said envelope portion and said integrated label portion forming a substantially planar business form and envelope combination for use in repairing jewelry articles.

- 2. A jewelry repair form as recited in claim 1, wherein said open edge of said envelope portion is provided with an adhesive closure.
- 3. A jewelry repair form as recited in claim 2, wherein said adhesive closure is provided through use of a transfer tape.

- 4. A jewelry repair form as recited in claim 2, wherein said adhesive closure is provided through use of a rewettable adhesive.
- 5. A jewelry repair form as recited in claim 2, wherein said adhesive closure is provided through use of a cohesive pattern.
- 6. A jewelry repair form as recited in claim 1, wherein said substrate is provided with at least one detachable record ply on said second face and connected along one of said end edges or side edges.
- 7. A jewelry repair form as recited in claim 1, wherein a gap is created between said first sheet and said substrate to reduce tenting of said jewelry repair form.
- 8. A jewelry repair form as recited in claim 7, wherein said gap is between said envelope portion and said integrated label portion.
- 9. A jewelry repair form as recited in claim 1, wherein said integrated label portion includes a receipt tag.
- 10. A jewelry repair form as recited in claim 1, wherein said envelope is provided with a closure flap formed from a section of said integrated label portion.
- 11. A jewelry repair form as recited in claim 1, wherein each of said first and second sheets have a width substantially equal to said width of said substrate.
- 12. A jewelry repair form as recited in claim 1, wherein said envelope portion and said integrated label portion are separated by a line of demarcation.
- 13. A jewelry repair form as recited in claim 1, wherein said envelope portion is provided with padding.

- 14. A jewelry repair form as recited in claim 13, wherein said padding is created by inserting a cushioning material.
- 15. A jewelry repair form as recited in claim 13, wherein said padding is created by developing ridges and valleys either on said substrate and said first sheet of said envelope portion or on an insert.
- 16. An envelope and integrated label business form combination for use in delivery of jewelry, comprising;

a first sheet having front and rear faces, first and second sides and top and bottom end edges, said first sheet having a length and a width distinct from one another;

a second sheet having first and second sides and first and second end edges, a width substantially equal to said substrate and adhered to a first portion of said substrate such that said sides of said substrate are in substantial alignment with the sides of said second sheet to form a partial enclosure for containing a jewelry piece, said enclosure is open on one of said edges or sides;

a third sheet having first and second sides and first and second end edges, a width substantially equal to said substrate and a length substantially less than said substrate, said third sheet is adhered to a second portion of said substrate such that said sides of said substrate are in substantial alignment with the sides of said third sheet, said substrate with said third sheet creating a number of removable labels and a receipt section;

said enclosure and said removable label and receipt section are separated from one another by a line of demarcation and at least one of said first, second or third sheets provides a closure flap for said enclosure; and

each of said second and third sheets are adhered to said front face of said substrate so as to create a substantially planar assembly for use in delivering jewelry.

- 17. An envelope and integrated label business form combination as recited in claim 16, wherein said combination includes at least first and second closure flaps with each of said closure flaps having an adhesive closure.
- 18. An envelope and integrated label business form combination as recited in claim 17, wherein one of said closure flaps is provided on said removable label and receipt section and another of said closure flaps is provided on said envelope portion.
- 19. An envelope and integrated label business form combination as recited in claim 16, wherein said label and receipt section is provided with matching indicia on each of said label and receipt.
- 20. A combination jewelry article and substantially planar business form, comprising;

an article of jewelry;

a business form having first and second parts, said first part comprising an envelope formed from a substrate having a width and length, a U-shaped pattern of adhesive is applied to said first part and a first sheet having a width and length is applied over said pattern of adhesive, said first sheet has a length that is less than said length of said substrate, said substrate and said first sheet having a substantially equal width and said first sheet is juxtaposed on a portion of said substrate to create a covered portion for forming said envelope having one open end and an exposed portion;

said envelope is sized and configured so as to receive said article of jewelry; said business form further including at least one removable label and receipt section, said section is formed on said exposed portion of said substrate and includes a pattern of pressure sensitive adhesive and a second sheet at least substantially covering said pattern of adhesive;

at least a first closure flap for sealing said open end of said envelope after said article of jewelry is inserted;

a line of demarcation to separate said envelope from said section; and

indicia provided on said at least one removable label and said receipt section, said indicia on each of said receipt and said label includes matching information.

21. A non-impact printable sheet of business forms suitable for use in jewelry repair or delivery, comprising;

a sheet of material having dimensions of roughly 8 ½" by 11" and said sheet of material having first and second business forms separable from one another by a line of weakness;

each of said first and second business forms including an envelope portion and a record portion, said record portion having at least one removable label and at least one receipt; and

each of said business forms when joined with one another in said sheet of material provide a substantially planar assembly for processing through a non-impact printer.